

Date: Monday, 25/09/2006 12:37:06 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WEARSHOE	
Job Number	: 28694				
Estimate Number	: 10613				
P.O. Number	: N/A		Part Number	: D265615	
This Issue	: 25/09/2006 S.O. No. : N/A		Drawing Number	: D2656 REV D	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: D	
Previous Run	: 28694		Material	: N/A	
Written By			Due Date	: 02/10/2006 Qty: 20 Um: Each	
Checked & Approved By					
Comment	: Est: D 02.10.25 Re-format KJ Est Rev:E Now on Waterjet 06-09-25 JLM				
Additional Product					
Job Number:					
Seq. #:	Machine Or Operation:	Description :			
1.0	BRAKE NC	NC BRAKE			
5.1					
Comment: NC BRAKE 1-Form on Brake as per Dwg D2656 using Jigs DT8261and DT8326 2-Form joggle as per Dwg D2656 using Jig DT8158 3-Identify as D2656-15					
2.0	M1010S20GA	1010/1025/A21/6aA SHEET			
Comment: Qty.: 0.6431 sf(s)/Unit Total : 12.8625 sf(s) 1010/1025/A21/6aA SHEET (.040") (M1010S20GA) Batch: M101463					
3.0	WATER JET	FLOW WATER JET			
Comment: FLOW WATER JET 1-Cut as per Dwg D2656					
Dwg Rev: <u>O</u> Prog Rev: <u>D</u>					
2-Deburr if necessary FF 06-10-08					
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE					

Date: Monday, 25/09/2006 12:37:06 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 28694

Part Number: D265615

Job Number:



Seq. #:	Machine Or Operation:	Description :
5.0	QC8	SECOND CHECK <i>Job 05-27</i>
6.0	QC5	INSPECT WORK TO CURRENT STEP <i>06/11/03 (20)</i>
7.0	POWDER COATING	POWDER COATING <i>M19720</i>
8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION <i>a.m 06/11/07 (20)</i>
9.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>c2 06/11/09 (60)</i>
10.0	QC21	FINAL INSPECTION/W/O RELEASE <i>a.m 06/11/09 (20)</i>

Job Completion



S.1 Form A3 per Drawing on press brake.

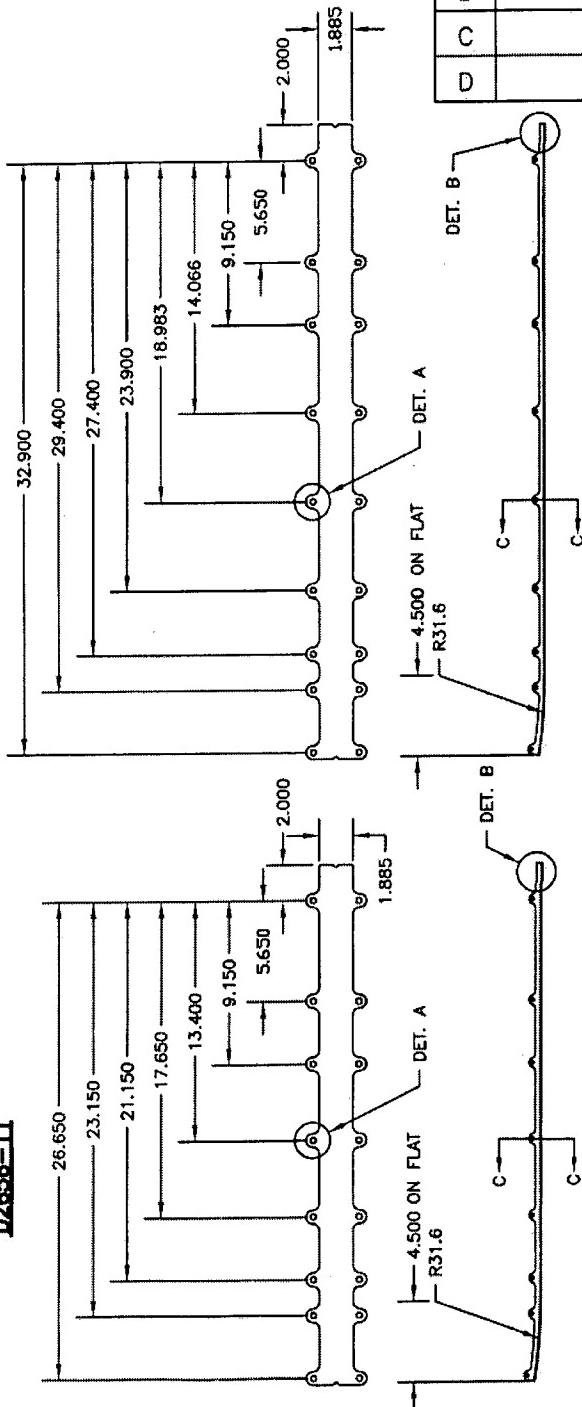
Notes Scan on attached sheet
but sign here
See front page

h 06/11/10



DESIGN DS	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED 	APPROVED 	DRAWING NO. D2656	REV. D SHEET 1 OF 4
DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10
A	97:03:25	NEW ISSUE	
B	97:06:02	CHANGED TABS	
C	97:06:26	R31.6 WAS R19.5	
D	05.08.17	ENLARGE ALL HOLES TO IMPROVE FIT	

D2656-13



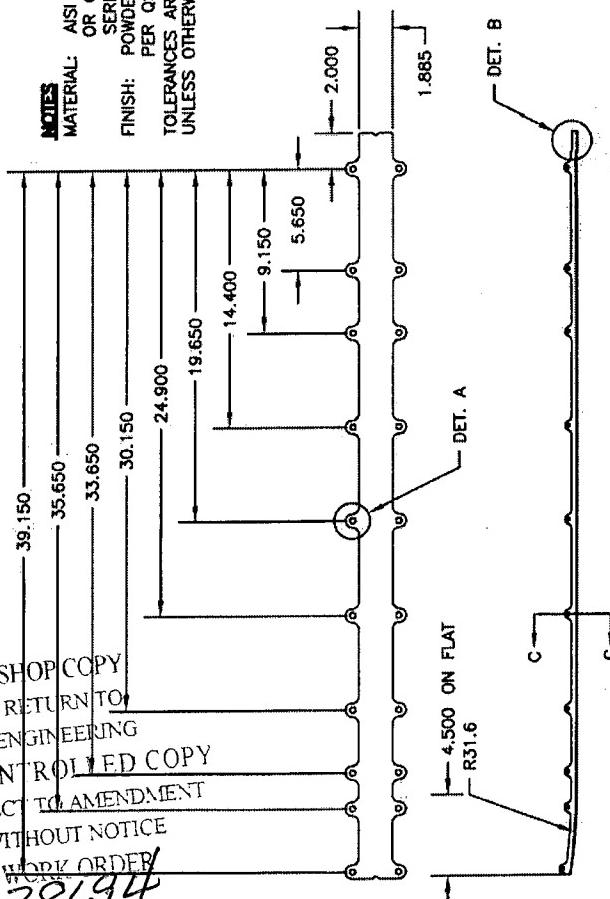
D2658-11

RELEASED
05-09-02 #

101133
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008
 OR CSA G40-21, 35W/44W/50W/60W/70W
SERIES STEEL: 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANTEX (4.3.5.6)
 PER QSI 005 4.3
TOLERANCES: PER DART QSI 018
 UNLESS OTHERWISE NOTED

D2856-15

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 28694

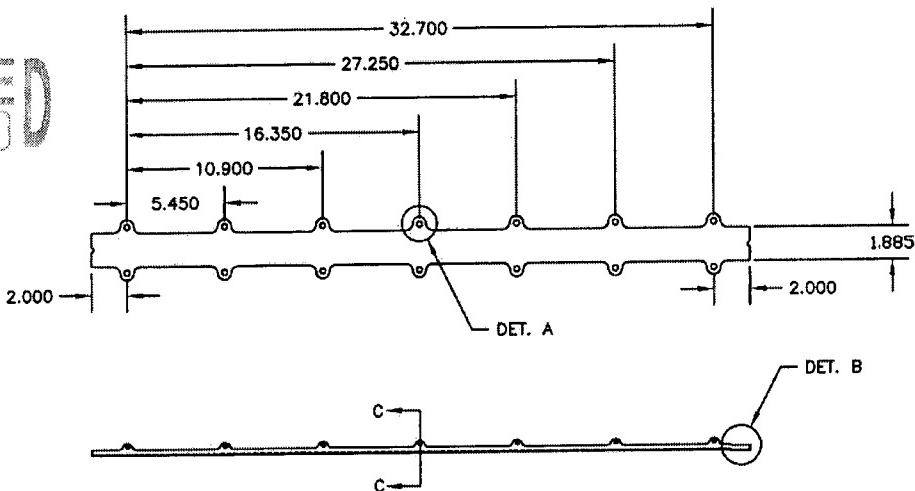
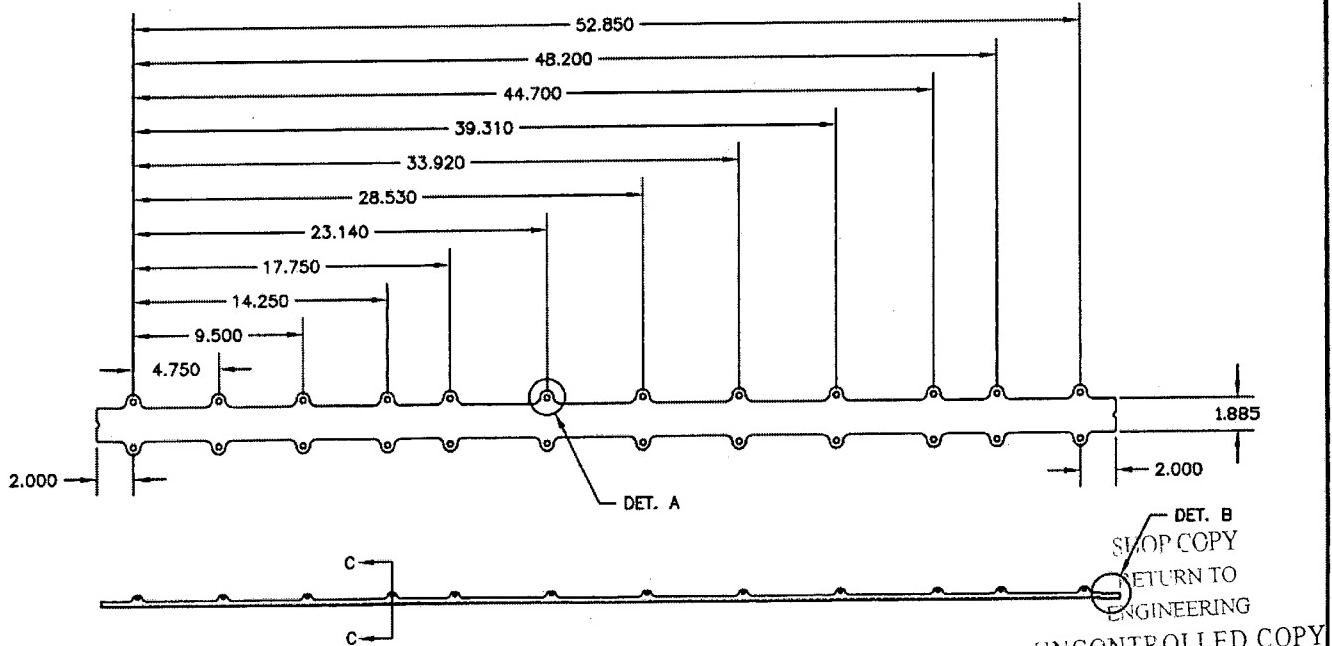


Copyright © 1997 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

DART

DESIGN DS	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D2656
DATE 05.08.17		REV. D SHEET 2 OF 4 TITLE WEARSHOE SCALE 1:10

RELEASED
05.07.06 *H*D2656-21D2656-23**NOTES**

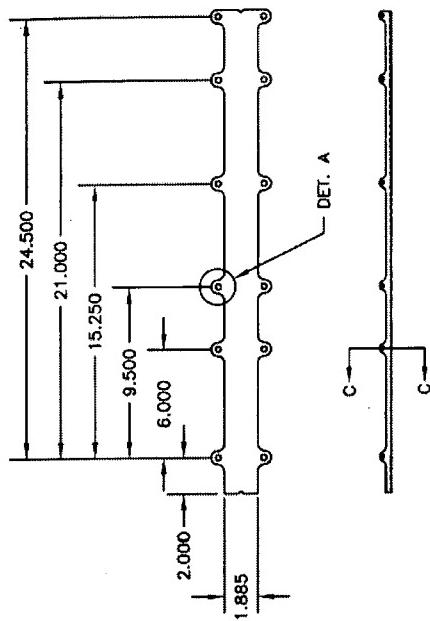
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *28694*

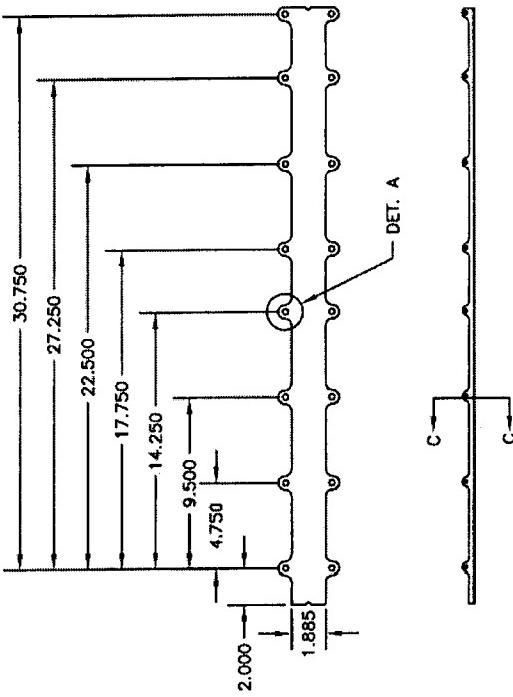
DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
DS	CP	PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO. D2656
		REV. D SHEET 3 OF 4
DATE		TITLE WEARSHOE
05.08.17		SCALE 1:10

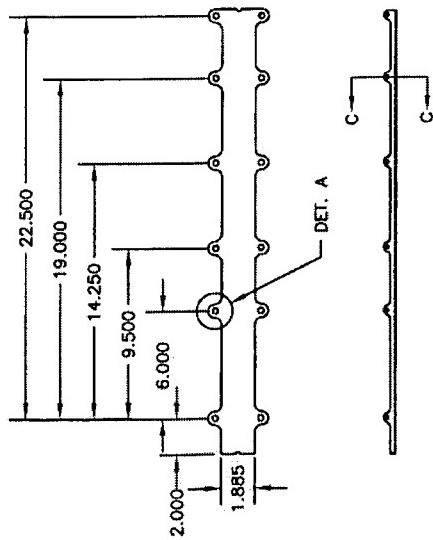
D2656-33



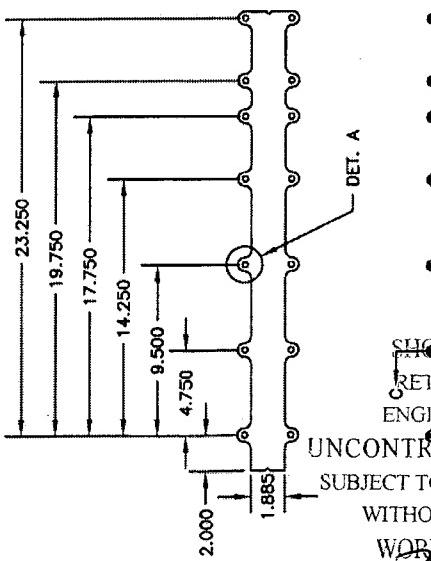
D2656-37

**RELEASED**
05-07-06

D2656-31



D2656-35



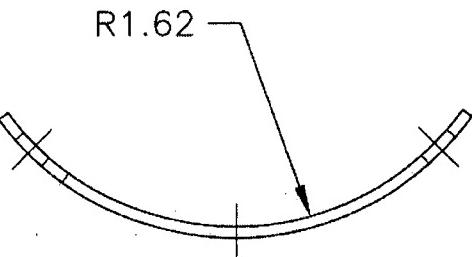
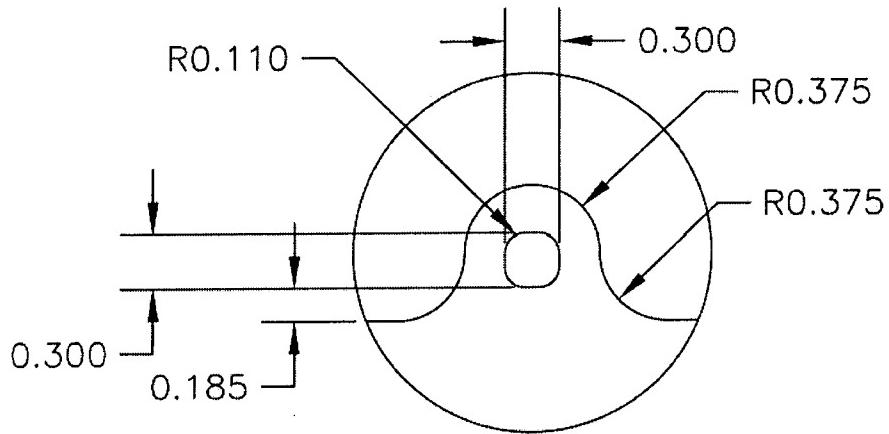
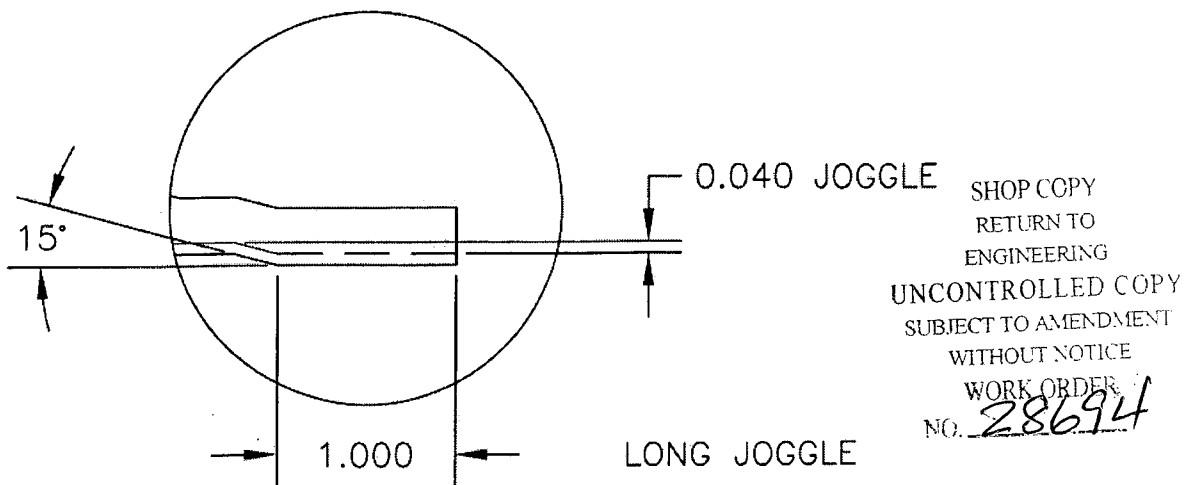
NOTES:
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28694

Copyright © 1997 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

DART

DESIGN DS	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2656	REV. D SHEET 4 OF 4
DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10

SECTION C-C**RELEASED**
05.09.06 *[Signature]*DETAIL ADETAIL B

Copyright © 1997 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

DART AEROSPACE LTD	Work Order:	28694
Description:	Part Number:	2656-15
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	M : M
Date:	06 09 26

Audited by:	<i>J</i>
Date:	06.05.27

Prototype Approval:	<i>[Signature]</i>
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

